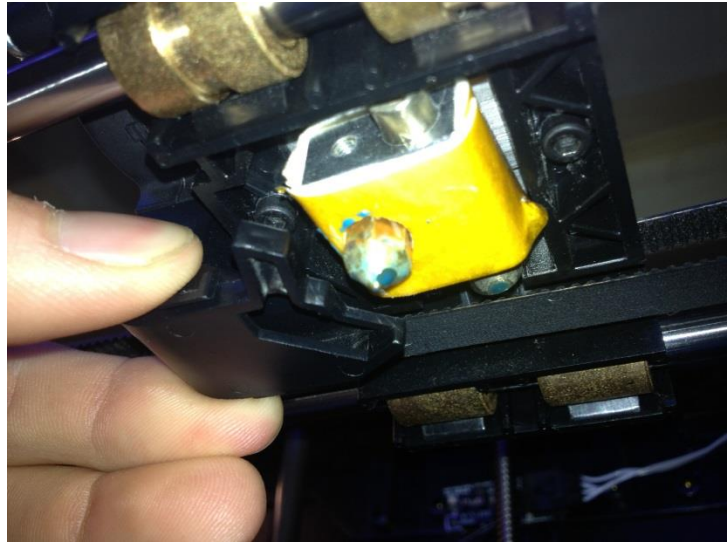


Installation Instructions

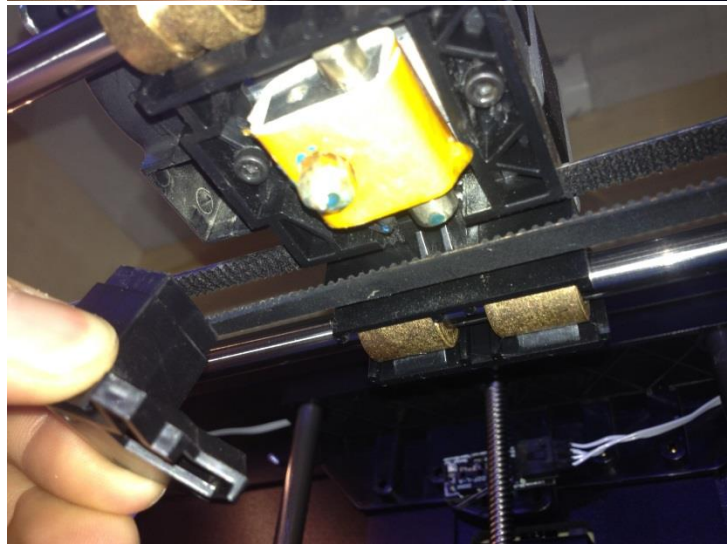
Thank you for purchasing MakerBot Replicator 2 Ceramic Insulation Tape! Please follow the instructions below for proper installation onto your MakerBot Replicator 2.

- The following tools are needed:
 - Hex wrench
 - Needle-Nose Pliers
- MAKE SURE YOUR BOT IS FULLY COOLED!!!

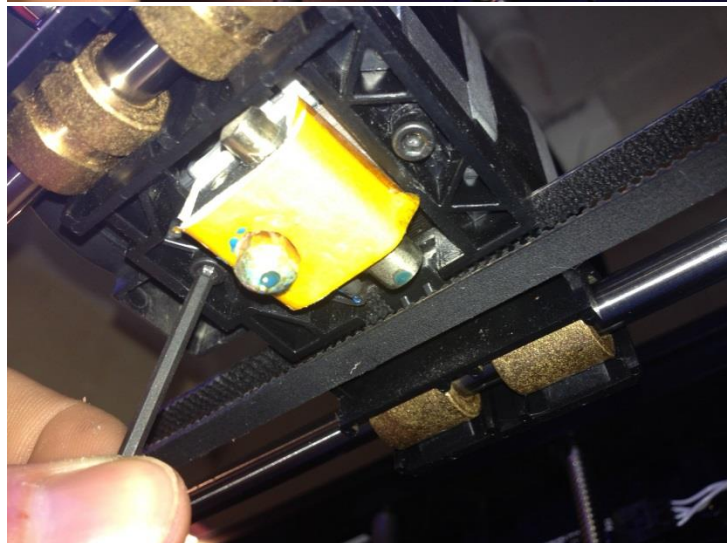
1. Remove the Filament Fan duct



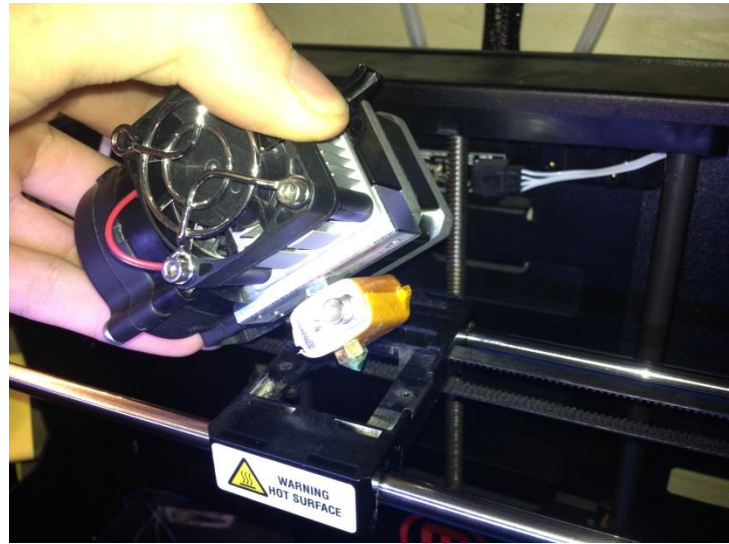
2. Place Filament Fan duct aside



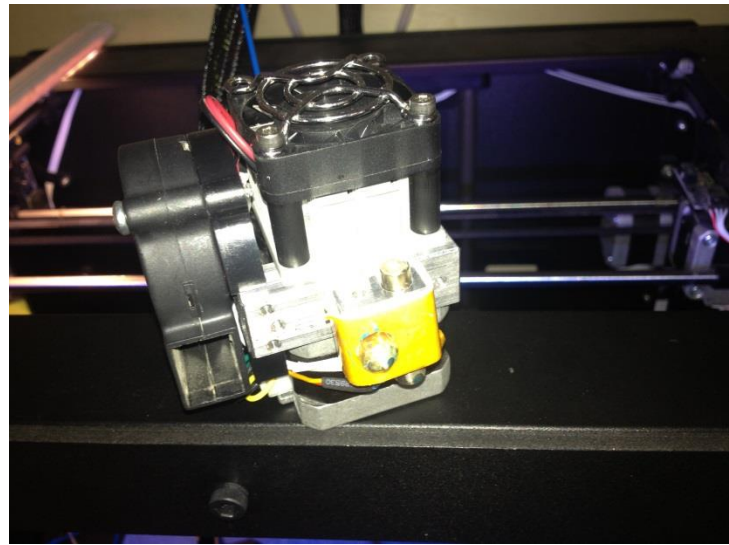
3. Use the hex wrench to un-screw the extruder-assembly from the carriage. Set bolts aside.



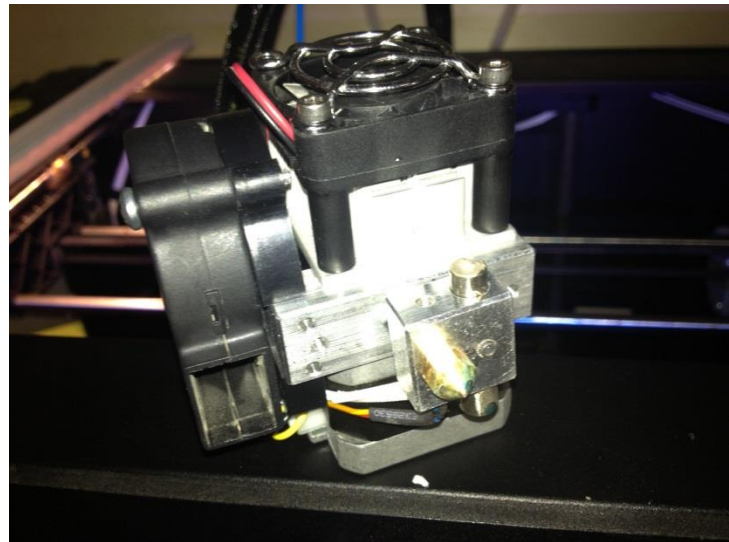
4. Remove the entire extruder-assembly off of the carriage



5. Place the extruder-assembly on the front beam on your bot



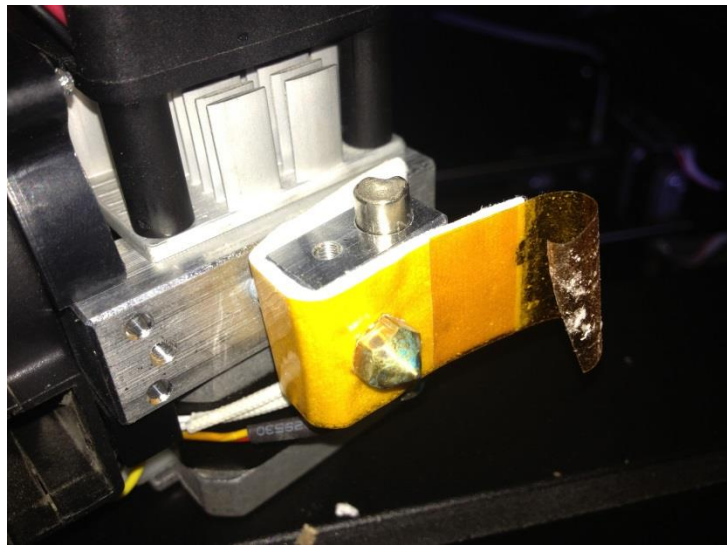
6. Remove the existing ceramic insulation tape. Discard appropriately.



7. Take the new ceramic insulation tape out of the package. There will be a slit on one end of the tape. Insert the tape as shown so the barrier tube goes through the slit in the tape. Fully seat the barrier tube in the hole provided.



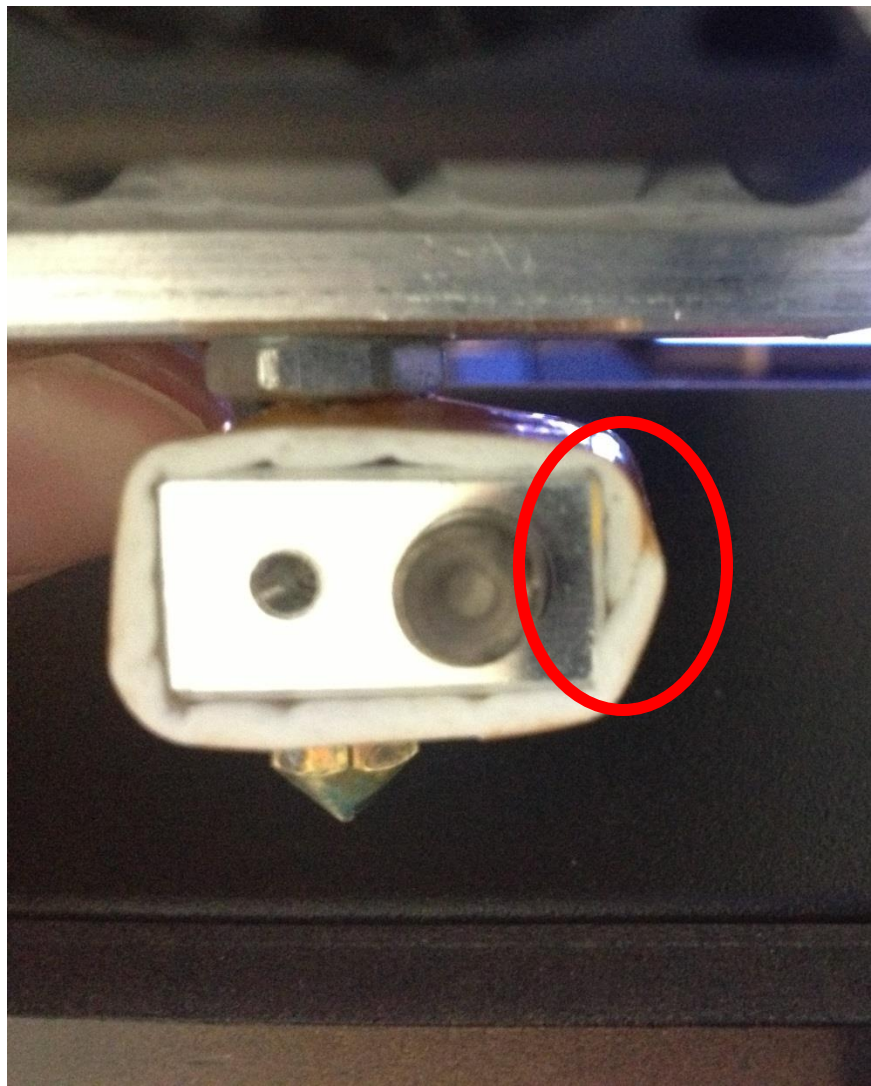
8. Wrap the remainder of the tape around the aluminum heater block as shown, and put the extruder nozzle through remaining hole.



9. Peel off the white protective paper and fold the top piece down over the right side of the block. Take the bottom piece of tape up over the top piece. Use the needle-nose pliers to secure Kapton tape to surface (see next page for correct overlap).



10. The picture at right shows the correct way to overlap the tape.



11. Please repeat steps 1 thru 4 in reverse order to re-assemble your extruder assembly.

Thank you again for purchasing MakerBot Replicator 2 Ceramic Insulation Tape! If you need more tape or have comments/concerns, please feel free to contact us via our website:

www.fargo3dprinting.com

If you need more replacement parts, please visit our website!

Sincerely,
Jake Clark, Owner
Fargo 3D Printing